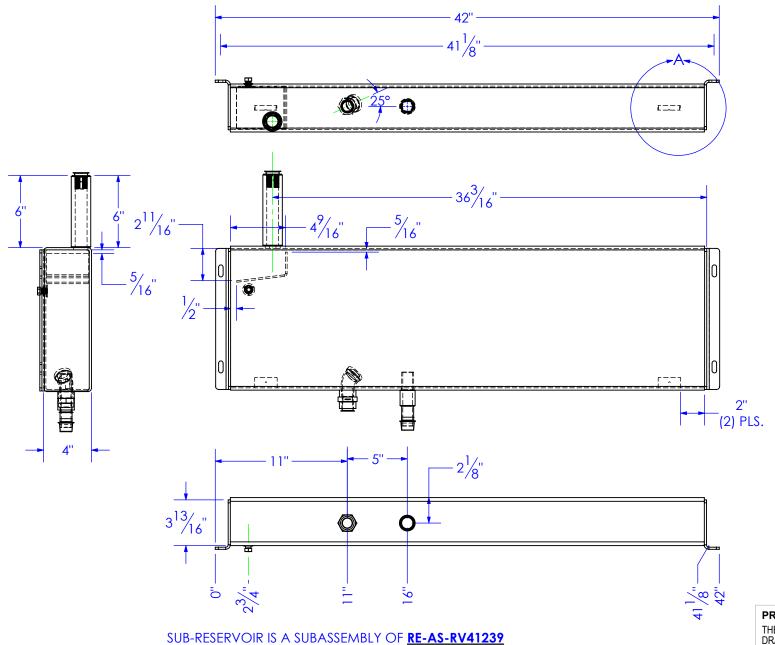
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING #	QTY.
1	AD-5000-12	12FPx12FP PIPE COUPLING		STOCK	1
2	AD-STREET 45 .75	ELBOW, 3/4" 45 DEG. STREET	MATERIAL	STOCK	1
3	BO-3/8x1/2 HCS	BOLT 3/8 x 1/2		STOCK	1
4	BO-3/8 FLW NUT	FLANGE WELD NUT 3/8		STOCK	1
5	BO375 FWS SEALING	FLAT WASHER 3/8 SEAL		STOCK	1
6	FP-AD5X125	ADAPTER, SUCTION BARB, RESERVIOR		10-2303	1
7	FP-RV41239B	HYDRA BED, OIL RESERVOIR	RECT. TUBING 4x12x3/16	10-2301	1
8	HD-MAG RES 820	MAGNET MA-820	MAGNET	STOCK	2
9	MI-CAPLUG 13X	PLUG, HB RES. SUCTION		STOCK	2
10	RV-FILL NECK	RESERVOIR FILL NECK	-	95-2224	1
11	MI-CAPLUG 12X	PLUG, HB RES. RETURN		STOCK	1
12	FP-RV41239-BEC	OIL RESERVOIR 4.125 x 12 x 39" BROKE END CAP	7ga HRS.	11-2306	2
13	FI .125 X 3.5 L 6	BAFFLE, RESERVOIR, HYDRABED	FI 1/8 X 3-1/2	11-2321	1



ADD ONE MIAWC-5750-03, MI-CAPLUG 13X & MI-CAPLUG 12X

TO MAKE A COMPLETE ASSEMBLY

REV. **DESCRIPTION** DATE APPROVED REPLACED FP-RV41239B 3XX0 TUBING FOR 1/6/2014 BROKE PIECES THAT ARE 3-1/2" THICK CHANGE ITEM 8 TO 4" TUBING; CHANGE FILL NECK TO THREADED PIPE 10/30/2017 ADD 12" BAFFLE D 1/3/2018 CHANGE 12" BAFFLE TO BROKE PIECE 10/8/2020

**REVISIONS** 

DETAIL A SCALE 1:4 / 0.38 0.38 0.25 0.25 0.38

## **NOTES:**

- 1. INSIDE OF RESERVOIR MUST BE FREE FROM CONTAMINATION.
- 2. PLUGS MUST BE INSTALLED FOLLOWING TESTING TO PREVENT CON-TAMINATION.
- 3. TEST PROCEDURE:

INSTALL PLUGS INTO FILLER NECK & 3/4" COUPLER. APPLY 7 PSI AIR INTO 1" COUPLER. SPRAY ALL WELDS WITH SOAPY WATER & CHECK FOR LEAKS. INSTALL ITEMS 3, 5, 12, 13, 14.

4. INSTALL HD-MAG RES 520 PRIOR TO WELDING FP-RV41239B 3XX0 IN PLACE.

			NAME	DATE			P.O. BOX 248, SABETHA, KS 665 (785) 284-3674 FAX (785) 284-39		
	UNLESS OTHERWISE SPECIFIED:	DRAWN	ETHAN	11/16/2020	_	_			
	DIMENSIONS ARE IN INCHES TOLERANCES:	PART#	ART# SUB-RESERVOIR		1	7	- BALE LIFT	LIFT	
	RACTIONAL ± 1/16 NGULAR: MACH ± 1 BEND ± WO PLACE DECIMAL ± 010	ASM# BOLT-IN			(B) HYDRAL			SED	
T۱		COMMENTS:  BARE OIL RESERVOIR			<b>3</b> 1112111222				
	THREE PLACE DECIMAL ± 005				SIZE DWG. NO.				REV
•	MATERIAL	BOLT IN 4x12x39"		2x39"	В		11-1303		E
	DO NOT SCALE DRAWING				SCALE	:: 1:8	WEIGHT: 75.67	SHEET	1 OF 1

## PROPRIETARY AND CONFIDENTIAL

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